



Product type:

Product:

Total qty:

Product colors:

Position:

Terms and Conditions:

Approved By:

Date:

Production Worksheet

Wilcom EmbroideryStudio - Designing

* FLOWER *

Design: Flower

Title:

Stitches:	27,634
Height:	120.1 mm
Width:	116.9 mm
Colors:	12
Colorway:	Colorway 1
Zoom:	1:1



Machine format:	Tajima	36.	8		117	1174	Cinnamon Stick	Madeira Classic 40
Color changes:	51	37.	9		591	1342	Fawn	Madeira Classic 40
Stops:	52	38.	8		89	1174	Cinnamon Stick	Madeira Classic 40
Trims:	75	39.	9		355	1342	Fawn	Madeira Classic 40
Appliqués:	0	40.	8		738	1174	Cinnamon Stick	Madeira Classic 40
Left:	58.5 mm	41.	9		1,819	1342	Fawn	Madeira Classic 40
Right:	58.5 mm	42.	8		45	1174	Cinnamon Stick	Madeira Classic 40
Up:	60.1 mm	43.	5		128	1397	Evergreen	Madeira Classic 40
Down:	60.1 mm	44.	8		1,145	1174	Cinnamon Stick	Madeira Classic 40
EndX:	0.0 mm	45.	1		713	1049	Lime Green	Madeira Classic 40
EndY:	0.0 mm	46.	2		401	1323	Golden Wheat	Madeira Classic 40
Area	14047.0 mm²	47.	3		97	1093	Azure Sea	Madeira Classic 40
Max stitch:	11.4 mm	48.	11		388	1179	Sweet Potato	Madeira Classic 40
Min stitch:	0.0 mm	49.	6		648	1198	Moonstone	Madeira Classic 40
Max jump:	7.3 mm	50.	5		160	1397	Evergreen	Madeira Classic 40
Total thread:	143.42m	51.	1		231	1049	Lime Green	Madeira Classic 40
Total bobbin:	49.15m	52.	12		1,162	1117	Flamingo Pink	Madeira Classic 40

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		2,945	1049	Lime Green	Madeira Classic 40
2.	8		372	1174	Cinnamon Stick	Madeira Classic 40
3.	1		507	1049	Lime Green	Madeira Classic 40
4.	8		146	1174	Cinnamon Stick	Madeira Classic 40
5.	6		170	1198	Moonstone	Madeira Classic 40
6.	1		32	1049	Lime Green	Madeira Classic 40
7.	4		228	1187	Orchid	Madeira Classic 40
8.	12		1,165	1117	Flamingo Pink	Madeira Classic 40
9.	11		269	1179	Sweet Potato	Madeira Classic 40
10.	5		253	1397	Evergreen	Madeira Classic 40
11.	1		386	1049	Lime Green	Madeira Classic 40
12.	12		559	1117	Flamingo Pink	Madeira Classic 40
13.	11		128	1179	Sweet Potato	Madeira Classic 40
14.	5		161	1397	Evergreen	Madeira Classic 40
15.	1		2,725	1049	Lime Green	Madeira Classic 40
16.	8		181	1174	Cinnamon Stick	Madeira Classic 40
17.	1		2,321	1049	Lime Green	Madeira Classic 40
18.	8		266	1174	Cinnamon Stick	Madeira Classic 40
19.	10		116	1156	Olive Green	Madeira Classic 40
20.	7		582	1351	Alligator	Madeira Classic 40
21.	1		296	1049	Lime Green	Madeira Classic 40
22.	8		46	1174	Cinnamon Stick	Madeira Classic 40
23.	12		276	1117	Flamingo Pink	Madeira Classic 40
24.	10		58	1156	Olive Green	Madeira Classic 40
25.	5		129	1397	Evergreen	Madeira Classic 40
26.	7		125	1351	Alligator	Madeira Classic 40
27.	8		52	1174	Cinnamon Stick	Madeira Classic 40
28.	1		376	1049	Lime Green	Madeira Classic 40
29.	8		195	1174	Cinnamon Stick	Madeira Classic 40
30.	4		339	1187	Orchid	Madeira Classic 40
31.	6		530	1198	Moonstone	Madeira Classic 40
32.	5		94	1397	Evergreen	Madeira Classic 40
33.	4		1,877	1187	Orchid	Madeira Classic 40
34.	5		764	1397	Evergreen	Madeira Classic 40
35.	9		136	1342	Fawn	Madeira Classic 40

	Machine format: Tajima Color changes: 51 Stops: 52 Trims: 75 Hoop: <None> Max stitch: 11.4 mm Min stitch: 0.0 mm Max jump: 7.3 mm
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Left: 58.5 mm

Right: 58.5 mm

Up: 60.1 mm

Down: 60.1 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 14047.0 mm²

Total thread: 143.42m

Total bobbin: 49.15m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	2,945	1049 Lime Green Madeira Classic 40
2	8	372	1174 Cinnamon Stick Madeira Classic 40
3	1	507	1049 Lime Green Madeira Classic 40
4	8	146	1174 Cinnamon Stick Madeira Classic 40
5	6	170	1198 Moonstone Madeira Classic 40
6	1	32	1049 Lime Green Madeira Classic 40
7	4	228	1187 Orchid Madeira Classic 40
8	12	1,165	1117 Flamingo Pink Madeira Classic 40
9	11	269	1179 Sweet Potato Madeira Classic 40
10	5	253	1397 Evergreen Madeira Classic 40
11	1	386	1049 Lime Green Madeira Classic 40
12	12	559	1117 Flamingo Pink Madeira Classic 40
13	11	128	1179 Sweet Potato Madeira Classic 40

	Machine format: Tajima Color changes: 51 Stops: 52 Trims: 75 Hoop: <None> Max stitch: 11.4 mm Min stitch: 0.0 mm Max jump: 7.3 mm
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Left: 58.5 mm

Right: 58.5 mm

Up: 60.1 mm

Down: 60.1 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 14047.0 mm²

Total thread: 143.42m

Total bobbin: 49.15m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
27	8	52	1174 Cinnamon Stick Madeira Classic 40
28	1	376	1049 Lime Green Madeira Classic 40
29	8	195	1174 Cinnamon Stick Madeira Classic 40
30	4	339	1187 Orchid Madeira Classic 40
31	6	530	1198 Moonstone Madeira Classic 40
32	5	94	1397 Evergreen Madeira Classic 40
33	4	1,877	1187 Orchid Madeira Classic 40
34	5	764	1397 Evergreen Madeira Classic 40
35	9	136	1342 Fawn Madeira Classic 40
36	8	117	1174 Cinnamon Stick Madeira Classic 40
37	9	591	1342 Fawn Madeira Classic 40
38	8	89	1174 Cinnamon Stick Madeira Classic 40
39	9	355	1342 Fawn Madeira Classic 40

	Machine format: Tajima Color changes: 51 Stops: 52 Trims: 75 Hoop: <None> Max stitch: 11.4 mm Min stitch: 0.0 mm Max jump: 7.3 mm
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Up: 60.1 mm

Down: 60.1 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 14047.0 mm²

Total thread: 143.42m

Total bobbin: 49.15m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
40	8	738	1174 Cinnamon Stick Madeira Classic 40
41	9	1,819	1342 Fawn Madeira Classic 40
42	8	45	1174 Cinnamon Stick Madeira Classic 40
43	5	128	1397 Evergreen Madeira Classic 40
44	8	1,145	1174 Cinnamon Stick Madeira Classic 40
45	1	713	1049 Lime Green Madeira Classic 40
46	2	401	1323 Golden Wheat Madeira Classic 40
47	3	97	1093 Azure Sea Madeira Classic 40
48	11	388	1179 Sweet Potato Madeira Classic 40
49	6	648	1198 Moonstone Madeira Classic 40
50	5	160	1397 Evergreen Madeira Classic 40
51	1	231	1049 Lime Green Madeira Classic 40
52	12	1,162	1117 Flamingo Pink Madeira Classic 40